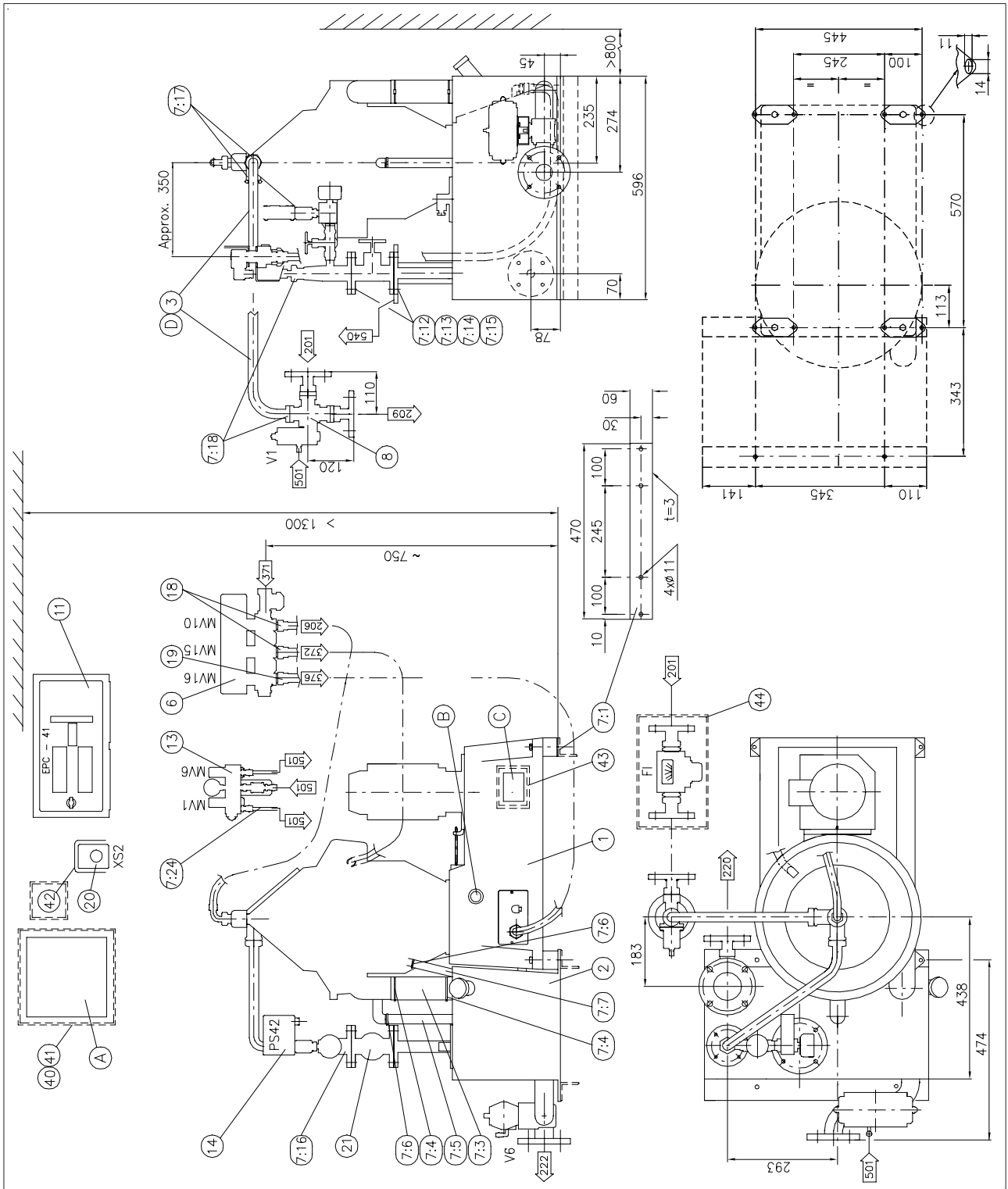



2.1.2 Assembly Drawing, System with Sludge Tank



Ref. 1765592

## Legend

	<b>Flow</b>
201	Oil inlet
206	Water seal and displacement water
209	Oil recirculation to tank
220	Clean oil outlet
222	Sludge (to collecting tank)
371	Operating water pH value not below 6pH, hardness max 10°dH 150-600 kPa (1,5-6 bar), Salinity max 60ppm Cl (equivalent to 100 ppm NaCl)
372	Opening water
376	Closing water
501	Operating air, Cu-pipe Ø6/Ø4 650-800 kPa
540	Ventilation
A	Starter (Optional)
B	Lubricating oil, filling/drain/level glass
C	Vibration Switch (Optional)
D	Hose length 600 mm

## Basic Equipment

Item	Description	Qty.	Article no.
1	Separator MMPX 403 SGP-11	1	881099-03-01
2	Intermediate tank	1	1762009-83
3	Flexible connection	2	1762012-80
6	Solenoid valve block, water	1	1763456-81
7	Mounting parts	1	1765592-42
8	Change-over valve	1	1764996-80
11	Control unit EPC-41	1	31830-6227-1
13	Solenoid valve block, air	1	1765110-03
14	Pressure switch arr.	1	1764049-80
18	Flexible hose	2	1763910-01
19	Flexible hose	1	1764007-02
20	Emergency stop	1	1763946-01
21	Regulating valve	1	1762570-84

2 – 21	Ancillary kit	1	1765592-22
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